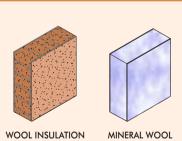
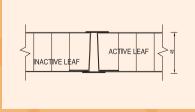


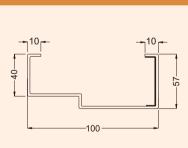
INNER FILLING



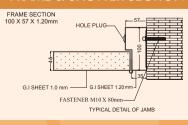
ASTRAGEL DETAIL



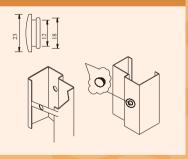
FRAME SECTION



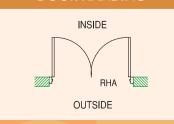
FRAME & SHUTTER SECTION



ANCHOR COVER



DOOR HANDING



*The Above sketches are only indicative, actual products may vary.

Door Type	Steel Fire Rated Door
Criteria	Stability & Integrity with Infill Insulation Material
Rating	120 mints
Shutter Thickness	46 mm
Testing Standards	BS 476 Part 20 - 22, IS 3614 Part 2
Test Laboratory	CBRI Roorkee, India

CONSTRUCTION DETAILS

Detail Description

- Steel frame Profile Design NDRF 100 x 57mm
- Frame manufactured with 1.2mm Galvanised Steel
- Shutter Thickness 46mm
- Shutter Honey Comb / Wool Insulation Infill treated with VIPER FRS 881 LH
- Shutter manufactured with 0.8mm Galvanised Steel
- Tested with Vision Panel for 120 minutes Fire Rated

Recommended Finish

Frame & Shutter

- 1.1 Powder Coating in desired RAL Shade Code
- 1.2 Polyurethane Coating in desired RAL Shade Code
- 1.3 Selective Wood Grain Finishes available







